

# MIDEXX RCM Quick Start

(Remote Control & Monitoring)

**DO THIS FIRST.**  
 Connect to Wifi : Midexx-XXXX  
 Password is located on the WiFi unit  
 Once connected punch this IP address into your browser. [192.168.1.3](http://192.168.1.3)

connection is good when heart is flashing

Press to receive settings info. from the MIDEXX Pump

Get an update every five seconds. No Changes while in Monitor Mode.

Pump Mode Status: Injection or Extrusion

Change the Language Sync the Time with you device.

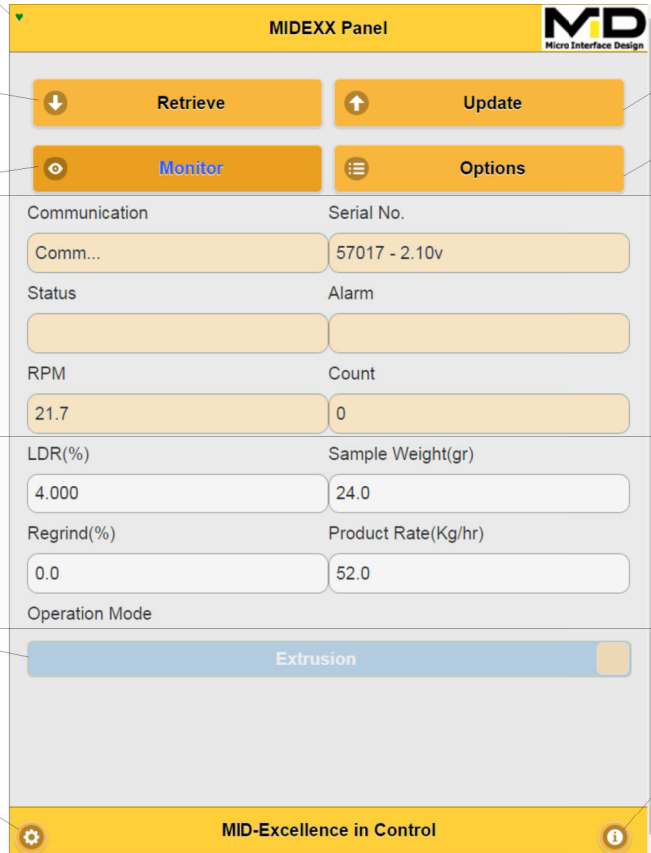
Press to receive the Settings from the MIDEXX Pump

Set the container weight

Shows amount of Inventory used since it was last cleared.

This will display the last 20 changes to  
 -RPM  
 -LDR  
 -Sample Weight  
 -Shot Size / Production Rate  
 It can also produce a graph that can be exported in CSV or EXCEL Format.

For real time shot to shot tracking use wireless Modbus TCP feature with your scada system or the MIDEXX Monitor software package available as an option.



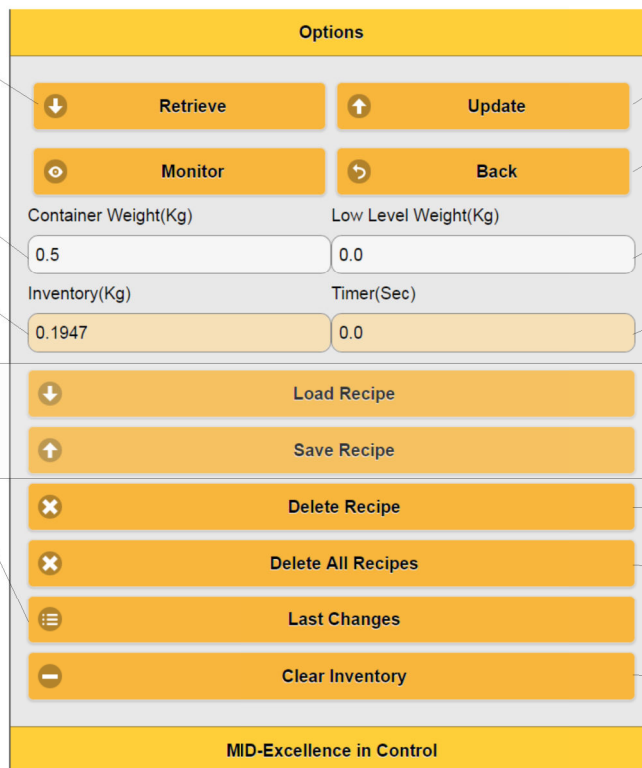
Send your changes to the MIDEXX Pump

go to the option page

Information from the MIDEXX displayed after you press Retrieve

These variables you can change. Press Update to send to MIDEXX

Use this to Connect to a network or wireless Modbus TCP. Ask for this guide.



Send your changes to the MIDEXX Pump

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Set when the low Level Alarm is Triggered

If you have the timer option displays the timer value

Use these buttons to Save and Load 25 Recipes

Delete a Recipe or Delete them All

Clear Inventory